```
ANSWER 8 OF 12 USPATFULL on STN
ΑN
       95:9739 USPATFULL
TI
       Alkali or alkaline earth metal
       promoted catalyst and a process for methanol synthesis using
       alkali or alkaline earth metals as
IN
       Tierney, John W., Pittsburgh, PA, United States
       Wender, Irving, Pittsburgh, PA, United States
       Palekar, Vishwesh M., Pittsburgh, PA, United States
       University of Pittsburgh, Pittsburgh, PA, United States (U.S.
PΑ
       corporation)
                               19950131
PΤ
       US 5385949
ΑI
       US 1993-22821
                               19930224 (8)
DCD
       20120124
       Continuation of Ser. No. US 1992-823127, filed on 21 Jan 1992, now
RLI
       abandoned which is a division of Ser. No. US 1991-675140, filed on 26
       Mar 1991, now abandoned
DT
       Utility
FS
       Granted
EXNAM
       Primary Examiner: Mars, Howard T.
       Reed Smith Shaw & McClay
LREP
       Number of Claims: 20
CLMN
ECL
       Exemplary Claim: 1
DRWN
       No Drawings
LN.CNT 644
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       The present invention relates to a novel route for the synthesis of
AB
       methanol, and more specifically to the production of methanol by
       contacting synthesis gas under relatively mild conditions in a slurry
       phase with a heterogeneous catalyst comprising reduced
       copper chromite impregnated with an alkali or
       alkaline earth metal. There is thus no need
       to add a separate alkali or alkaline earth
       compound. The present invention allows the synthesis of methanol to
       occur in the temperature range of approximately 100.degree.-160.degree.
       C. and the pressure range of 40-65 atm. The process produces methanol
       with up to 90% syngas conversion per pass and up to 95% methanol
       selectivity. The only major by-product is a small amount of easily
       separated methyl formate. Very small amounts of water, carbon
       dioxide and dimethyl ether are also produced. The present
       catalyst combination also is capable of tolerating fluctuations
       in the H.sub.2 /CO ratio without major deleterious effect on the
       reaction rate. Furthermore, carbon dioxide and water are also tolerated
       without substantial catalyst deactivation.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 9 OF 12 USPATFULL on STN
L18
ΑN
       95:7900 USPATFULL
ΤI
       Methanol synthesis using a catalyst combination of
       alkali or alkaline earth salts and reduced
       copper chromite
ΙŃ
       Tierney, John W., Pittsburgh, PA, United States
       Wender, Irving, Pittsburgh, PA, United States
       Palekar, Vishwesh M., Pittsburgh, PA, United States
PΑ
       University of Pittsburgh, Pittsburgh, PA, United States (U.S.
       corporation)
PΙ
       US 5384335
                               19950124
AΙ
       US 1993-40644
                               19930331 (8)
RLI
       Division of Ser. No. US 1991-675139, filed on 26 Mar 1991, now patented,
       Pat. No. US 5221652
DT
       Utility
```

FS

Granted

EXNAM Primary Examiner: Mars, Howard T.

LREP Reed Smith Shaw & McClay CLMN Number of Claims: 20 ECL Exemplary Claim: 1

DRWN No Drawings

LN.CNT 709

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The present invention relates to a novel route for the synthesis of methanol, and more specifically to the production of methanol by contacting synthesis gas under relatively mild conditions in a slurry phase with a catalyst combination comprising reduced copper chromite and basic alkali salts or alkaline earth salts. The present invention allows the synthesis of methanol to occur in the temperature range of approximately 100.degree.-160.degree. C. and the pressure range of 40-65 atm. The process produces methanol with up to 90% syngas conversion per pass and up to 95% methanol selectivity. The only major by-product is a small amount of easily separated methyl formate. Very small amounts of water, carbon dioxide and dimethyl ether are also produced. The present catalyst combination also is capable of tolerating fluctuations in the H.sub.2 /CO ratio without major deleterious effect on the reaction rate. Furthermore, carbon dioxide and water are also tolerated without substantial catalyst deactivation.

## CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L18 ANSWER 10 OF 12 USPATFULL on STN

AN 94:28938 USPATFULL

TI Process for preparing alcohols

IN Radlowski, Cecelia A., Riverside, IL, United States

PA Amoco Corporation, Chicago, IL, United States (U.S. corporation)

PI US 5300695 19940405

AI US 1992-986384 19921207 (7)

DT Utility FS Granted

EXNAM Primary Examiner: Mars, Howard T.

LREP McDonald, Scott P., Kretchmer, Richard A.

CLMN Number of Claims: 17 ECL Exemplary Claim: 1,13

DRWN 1 Drawing Figure(s); 1 Drawing Page(s)

LN.CNT 774

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

AB A process is provided in which an alcohol having X carbon atoms is reacted over an L-type zeolite catalyst to produce a higher molecular weight alcohol. In some embodiments, a first alcohol having X carbon atoms is condensed with a second alcohol having Y carbon atoms to produce a branched-chain alcohol having X+Y carbon atoms. Processes for making ethers useful as fuel oxygenates which incorporate the foregoing process steps also are disclosed.

## CAS INDEXING IS AVAILABLE FOR THIS PATENT.

L18 ANSWER 11 OF 12 USPATFULL on STN

AN 93:50523 USPATFULL

TI Methanol synthesis using a catalyst combination of alkali or alkaline earth salts and reduced

copper chromite for methanol synthesis

IN Tierney, John W., Pittsburgh, PA, United States Wender, Irving, Pittsburgh, PA, United States Palekar, Vishwesh M., Pittsburgh, PA, United States

PA The University of Pittsburgh, Pittsburgh, PA, United States (U.S.

corporation)

PI US 5221652 19930622

AI US 1991-675139 19910326 (7)

DT Utility FS Granted

EXNAM Primary Examiner: Shine, W. J.

LREP Reed Smith Shaw & McClay CLMN Number of Claims: 22 ECL Exemplary Claim: 1,11

DRWN No Drawings

LN.CNT 673

CAS INDEXING IS AVAILABLE FOR THIS PATENT.

The present invention relates to a novel route for the synthesis of methanol, and more specifically to the production of methanol by contacting synthesis gas under relatively mild conditions in a slurry phase with a catalyst combination comprising reduced copper chromite and basic alkali salts or alkaline earth salts. The present invention allows the synthesis of methanol to occur in the temperature range of approximately 100.degree.-160.degree. C. and the pressure range of 40-65 atm. The process produces methanol with up to 90% syngas conversion per pass and up to 95% methanol selectivity. The only major by-product is a small amount of easily separated methyl formate. Very small amounts of water, carbon dioxide and dimethyl ether are also produced. The present catalyst combination also is capable of tolerating fluctuations in the H.sub.2 /CO ratio without major deleterious effect on the reaction rate. Furthermore, carbon dioxide and water are also tolerated without substantial catalyst deactivation.

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L18
    ANSWER 6 OF 12 USPATFULL on STN
       2000:91896 USPATFULL
AN
       Catalyst combination and process for the low-temperature
TI
       co-production of methanol and methyl formate in liquid phase
IN
       Wu, Yutang, Chengdu, China
       Luo, Shizhong, Chengdu, China
       Liu, Xingquan, Chengdu, China
       Chen, Wenkai, Chengdu, China
       Jia, Chaoxia, Chengdu, China
       Li, Shunfen, Chengdu, China
       Yu, Zuolong, Chengdu, China
PA
       Chengdu Institute of Organic Chemisty, Chinese Academy of Sciences,
       Chengdu, China (non-U.S. corporation)
PΤ
       US 6090741
                               20000718
ΑI
       US 1998-145735
                               19980902 (9)
PRAI
       CN 1997-107662
                           19970902
DT
       Utility
FS
       Granted
EXNAM
       Primary Examiner: Wood, Elizabeth D.
LREP
       Schwegman, Lundberg, Woessner & Kluth, P.A.
CLMN
       Number of Claims: 9
ECL
       Exemplary Claim: 1
DRWN
       No Drawings
LN.CNT 680
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
AB
       The present invention relates to a novel catalyst combination
       and a novel ocess for the synthesis of methanol and methyl
       formate (MF), and more specifically to the production of
       methanol and MF by contacting syngas under relatively mild conditions in
       a slurry phase with the novel catalyst combination comprising
       unreduced copper chromite prepared using specifical method,
       alkali alcoholates, a nonionics and a non-polar solvent. The
       nonionics, for example, C.sub.8 H.sub.17 -- (C.sub.6 H.sub.4) -- O--
       (C.sub.2 H.sub.4 O).sub.n H (where n is between 4 and 60) is used in the
       amount that is at least 5 vol. % of the slurry (liquid reaction medium).
       And the non-polar solvent having a dielectricity constant between 2 and
       3 at 20.degree. C. is used in the amount that is at least 50 vol. % of
       the slurry. The present invention allows the synthesis of methanol and
       MF to occur in the temperature range of approximately 100-150.degree.
       C., and the pressure range of 3-8 MPa. The process produces methanol and
       MF with up to 95% syngas conversion per pass and up to 99% selectivity
       to methanol and MF. Very small amount of water, carbon dioxide and
       dimethyl ether is also produced. A space-time-yield of 88.3 gms./L/h is
       achieved when using a continuous stirring tank reactor(CSTR). A tubular
       slurry reactor of 10 liter volume without any mechanical agitator has
       been successfully used. The present catalyst combination also
       is capable of tolerating fluctuations in the H.sub.2 /CO ratio without
       major deleterious effect on the reaction rate. Furthermore, carbon
       dioxide and water are also tolerated without substantial
       catalyst deactivation.
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ANSWER 1 OF 12 USPATFULL on STN
L18
AN
       2003:100346 USPATFULL
       Preparation and use of non-chrome catalysts for Cu
TI
       /Cr catalyst applications
       Chen, Jianping, Erie, PA, UNITED STATES
IN
PΙ
       US 2003069457
                          A1
                               20030410
                               20020716 (10)
ΑI
       US 2002-196443
                          A1
RLI
       Division of Ser. No. US 1998-142987, filed on 18 Sep 1998, GRANTED, Pat.
       No. US 6455464 A 371 of International Ser. No. WO 1997-US4678, filed on
       21 Mar 1997, PENDING
PRAI
       US 1996-13824P
                           19960321 (60)
DT
       Utility
FS
       APPLICATION
LREP
       Polster, Lieder, Woodruff & Lucchesi, L.C., Suite 230, 763 South New
       Ballas Road, St. Louis, MO, 63141
       Number of Claims: 58
CLMN
       Exemplary Claim: 1
ECL
DRWN
       6 Drawing Page(s)
LN.CNT 1271
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
       A non-chrome, copper-containing catalyst, Cu
       --Al--O and method of preparing the same are provided wherein the
       Cu--Al--O catalyst is prepared by the co-precipitation
       of copper nitrate (Cu(NO.sub.3).sub.2) and sodium
       aluminate (Na.sub.2Al.sub.2O.sub.4) solutions using sodium carbonate
       (Na.sub.2CO.sub.3) as a precipitant. The precipitate is filtered, washed
       to removed excess sodium, and dried. The dried product, to be used in a
       powder form, is calcined at a preferred temperature of
       approximately 700.degree. to 900.degree. C. for approximately 1 to 4
       hours. The dry powder, to be tableted or extruded, is calcined at a
       temperature of approximately 400.degree. to 700.degree. C. The activity
       of the Cu--Al--O catalyst can be promoted in
       hydrogenolysis applications by the addition of various agents.
       The Cu--Al--O catalyst can be employed in
       applications in place of Cu/Cr, or other copper
       based catalysts.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
     ANSWER 2 OF 12 USPATFULL on STN
T.18
       2002:246694 USPATFULL
AΝ
TТ
       Preparation and use of non-chrome catalysts for Cu
       /Cr catalyst applications
       Chen, Jianping, Erie, PA, United States
IN
       Engelhard Corporation, Iselin, NJ, United States (U.S. corporation)
PA
PT
       US 6455464
                               20020924
                          В1
       WO 9734694 19970925
       US 1998-142987
ΑI
                               19980918 (9)
       WO 1997-US4678
                               19970321
                               19980918 PCT 371 date
                           19960321 (60)
PRAI
       US 1996-13824P
DT
       Utility
       GRANTED
FS
       Primary Examiner: Wood, Elizabeth D.
EXNAM
       Polster, Lieder, Woodruff & Lucchesi
LREP
       Number of Claims: 38
CLMN
ECL
       Exemplary Claim: 1
DRWN
       9 Drawing Figure(s); 6 Drawing Page(s)
LN.CNT 1053
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
AB
       A non-chrome, copper-containing catalyst, Cu
       --Al--O and method of preparing the same are provided wherein the
       Cu--Al--O catalyst is prepared by the co-precipitation
       of copper nitrate (Cu (NO.sub.3).sub.2) and sodium
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aluminate (Na.sub.2Al.sub.2O.sub.4) solutions using sodium carbonate (Na.sub.2CO.sub.3) as a precipitant. the precipitate is filtered, washed to remove excess sodium, and dried. The dried product, to be used in a powder form, is calcined at a preferred temperature of approximately 700 to 900.degree. C. for approximately 1 to 4 hours. The dry powder, to be tableted or extruded, is calcined at a temperature of approximately 400 to 700.degree. C. The activity of the Cu --Al--O catalyst can be promoted in hydrogenolysis applications by the addition of various agents. The Cu--Al--O catalyst can be employed in applications in place of Cu /Cr, or other copper-based catalysts.

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L18
    ANSWER 4 OF 12 USPATFULL on STN
ΔN
       2001:194387 USPATFULL
       Conversion reactions for organic compounds
TI
IN
       Petit-Clair, Carine, Montesson, France
       Didillon, Blaise, Rueil Malmaison, France
       Uzio, Denis, Marly Le Roi, France
       Institut Francais du petrole. (non-U.S. corporation)
PA
                         A1
PΙ
       US 2001036902
                               20011101
                          B2
                               20021119
       US 6482997
       US 2000-726031
                               20001130 (9)
ΑI
                          Α1
       Division of Ser. No. US 1999-373228, filed on 12 Aug 1999, ABANDONED
RLI
PRAI
       FR 1998-10347
                           19980812
DT
       Utility
FS
       APPLICATION
LREP
       MILLEN, WHITE, ZELANO & BRANIGAN, P.C., 2200 CLARENDON BLVD., SUITE
       1400, ARLINGTON, VA, 22201
CLMN
       Number of Claims: 16
ECL
       Exemplary Claim: 1
DRWN
       No Drawings
LN.CNT 523
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
AB
       In a catalyst process involving a conversion reaction for
       organic compounds, e.g. hydrogenations, the catalyst contains
       at least one support and at least one metal, and is
       characterized in that it has particles of an average size greater than
       approximately 1 nm, and more than 80% of particles, the size of which is
       comprised in the range D.+-.(D.0.2) where D represents the average size
       of the particles. The catalyst is prepared in a colloidal
       suspension, in aqueous phase, of the metal oxide or
       metals to be supported, then depositing this suspension on a
       support, and optionally reducing the oxide thus supported.
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
L18
    ANSWER 5 OF 12 USPATFULL on STN
ΑN
       2001:67611 USPATFULL
тT
       Noble metal support
IN
       Yamaguchi, Tatsuo, Ihara-Gun, Japan
       Yamamatsu, Setsuo, Fuji, Japan
       Okamoto, Hiroshige, Okayama, Japan
PΑ
       Asahi Kasei Kogyo Kabushiki Kaisha, Osaka, Japan (non-U.S. corporation)
PΤ
       US 6228800
                          B1
                               20010508
       WO 9826867 19980625
AΤ
       US 1999-308838
                               19990526 (9)
       WO 1997-JP4624
                               19971216
                               19990526
                                         PCT 371 date
                               19990526 PCT 102(e) date
       JP 1996-335817
PRAI
                           19961216
       Utility
DT
FS
       Granted
       Primary Examiner: Wood, Elizabeth D.
EXNAM
       Birch, Stewart, Kolasch & Birch, LLP
LREP
       Number of Claims: 11
CLMN
ECL
       Exemplary Claim: 1
       3 Drawing Figure(s); 3 Drawing Page(s)
DRWN
LN.CNT 1156
CAS INDEXING IS AVAILABLE FOR THIS PATENT.
AB
       A noble metal-supported article which comprises a carrier and
       a palladium-containing metal component supported on the
       carrier, which article has (A) a layer in which substantially no
       palladium is supported in the interior of the carrier and (B) a layer in
       which palladium is supported in the region from the outer surface to a
       depth of less than 100 .mu.m of the carrier.
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L1 ANSWER 1 OF 2 USPATFULL on STN AN 2003:18171 USPATFULL ΤI Process for preparation of formate esters or methanol and catalyst IN Fujimoto, Kaoru, Kitakyushu-shi , Fukuoka, JAPAN Tsubaki, Noritatsu, Tomaya-shi, Tomaya, JAPAN Fujimoto, Kenichiro, Futtsu-shi, Chiba, JAPAN PΙ US 2003013930 Α1 20030116 US 2001-30368 20011025 (10) AΙ Α1 WO 2001-JP1386 20010223 JP 2000-500046 20000205 PRAI Utility DTFS APPLICATION KENYON & KENYON, ONE BROADWAY, NEW YORK, NY, 10004 LREP Number of Claims: 11 CLMN ECL Exemplary Claim: 1 DRWN No Drawings LN.CNT 378 CAS INDEXING IS AVAILABLE FOR THIS PATENT. AB

A production process and a catalyst are provided, which can be less decreased in activity of the catalyst even when CO.sub.2, water and the like are present in the starting material and/or the reaction system,

and which can produce a formic ester or a methanol at a low temperature

and a low pressure.

The present invention relates to a process for producing methanol, comprising reacting carbon monoxide with an alcohol in the presence of an alkali metal-type catalyst, and/or an alkaline earth metal-type catalyst to produce a formic ester, wherein a hydrogenolysis catalyst of formic ester and hydrogen are allowed to be present together in the reaction system to hydrogenate the produced formic ester and thereby obtain a methanol.